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Manufacturer: Xerox Corporation  
Rochester, N.Y. 14644

Emergency Tel. No.: (716) 422-2177  
Information Tel. No.: (800) 828-6571  
Transportation Emergency Telephone No.: (716) 422-1230

**Section I - Product Identification**

Trade Names/Synonyms: 1012 Photoreceptor Cartridge Part No.: 13R8, 13R30, 13R90001;  
XCI: 13R500

Chemical Name: None

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Ingredients	CAS No.
Polycarbonate resin (>40%)	29936-68-3
Carbazole diphenylhydrazone (<30%)	89505-08-8
Hydrazone derivative (<10%)	128-37-4
Di-t-butyl hydroxytoluene (<10%)	67821-33-4
Aromatic amine (<10%)	

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**Section II - Emergency and First Aid**

Eyes: Not applicable  
Skin: Wash with soap and water.  
Inhalation: Not applicable  
Ingestion: Not applicable  
Primary Route of Entry: Skin  
Symptoms of Overexposure: None  
Medical Conditions Generally Aggravated by Exposure: None when used as described by product literature.  
Additional Information: See Sections V through IX. Further information on file in Poisindex.

**Section III - Toxicology and Health Information**

*This material has been evaluated by Xerox Corporation.*

Oral LD <sub>50</sub> :	> 5 g/kg (Rats) practically non-toxic.	TLV:	N.A.
Dermal LD <sub>50</sub> :	> 2 g/kg (Rabbits) practically non-toxic.	PEL:	N.A.
Inhalation LC <sub>50</sub> :	N.A.	STEL:	N.A.
Eye Irritation:	Not an irritant.	Ceiling:	N.A.
Skin Sensitization:	Not a sensitizer.	XEL1:	N.A.
Skin Irritation:	Not an irritant.		
Human Patch:	Non-irritating, non-sensitizing		
Mutagenicity:	Non-mutagenic in Ames Assay.		
Carcinogens:	None present		
Aquatic LC <sub>50</sub> :	Not determined		
Additional Information:	Information given above is based on toxicity data of constituents.		

## Section IV - Physical Data

Appearance/Odor:	Solid/odorless	Softening Range:	N.A.
Boiling Point:	N.A.	Melting Point:	N.A.
Solubility in Water:	Insoluble	Specific Gravity (H <sub>2</sub> O = 1):	N.A.
Evaporation Rate:	N.A.	Vapor Pressure (mm Hg):	N.A.
Vapor Density (Air = 1):	N.A.	pH =	N.A.
Volatile	N.A. %(Wgt.)	N.A. %(Vol.)	

## Section V - Fire and Explosion Data

Flash Point (Method Used):	N.A.	Flammable Limits	LEL: N.A. UEL: N.A.
Extinguishing Media:	Water, carbon dioxide, foam.		
Special Fire Fighting Procedures:	When in a machine, treat as an electrical fire.		
Fire and Explosion Hazards:	Exposure to high temperatures can result in melting and pyrolysis. Fumes may cause respiratory symptoms. Delayed effects may occur up to 72 hours.		

## Section VI - Reactivity Data

Stability:	<table border="1"> <tr> <td>Unstable</td> <td></td> </tr> <tr> <td>Stable</td> <td>X</td> </tr> </table>	Unstable		Stable	X	Hazardous Polymerization:	<table border="1"> <tr> <td>May Occur</td> <td></td> </tr> <tr> <td>Will Not Occur</td> <td>X</td> </tr> </table>	May Occur		Will Not Occur	X
Unstable											
Stable	X										
May Occur											
Will Not Occur	X										
Hazardous Decomposition Products:	None										
Incompatibility (Materials to Avoid):	Organic solvents										

## Section VII - Special Protection Information

Respiratory Protection:	None required when used as intended in Xerox equipment.
Eye Protection:	None required when used as intended in Xerox equipment.
Protective Gloves:	None required when used as intended in Xerox equipment.
Other:	None required when used as intended in Xerox equipment.

## Section VIII - Special Precautions

Handling and Storage:	Under no circumstances should pumicing compounds or mechanical abrasion be used on this photoreceptor.
Conditions to Avoid:	Avoid exposure to high temperatures.

## Section IX - Spill, Leak, and Disposal Procedures

For Spills or Leakage:	None
Waste Disposal Method:	Casual disposal leading to incineration or regular landfill according to local, state, and federal ordinances.

## Section X - Transportation Information

DOT Proper Shipping Name:	Not Regulated	ID Number:	N.A.
Hazard Classification:	N.A.		